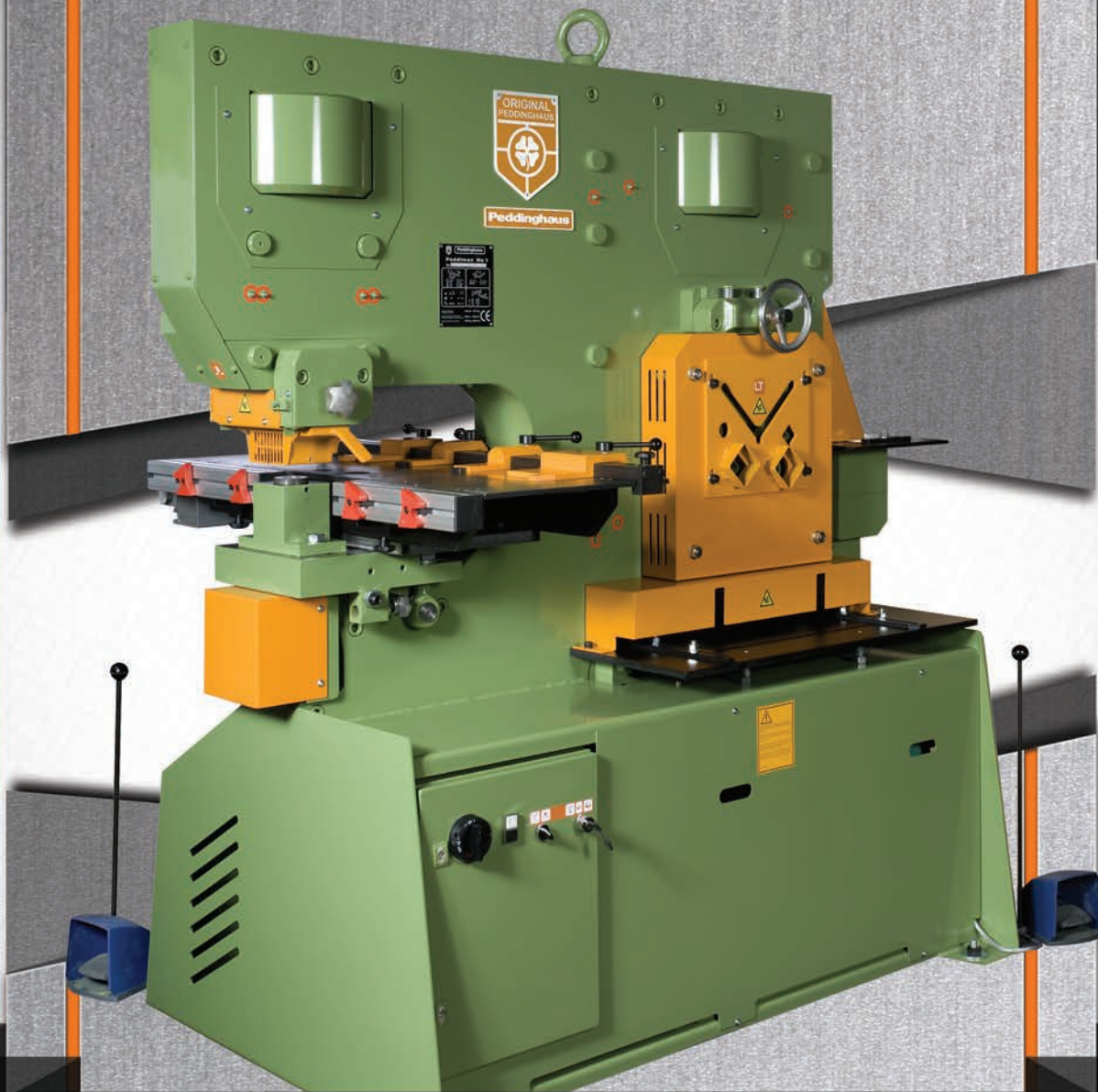


Peddinghaus

PeddiMax

140 TON IRONWORKER

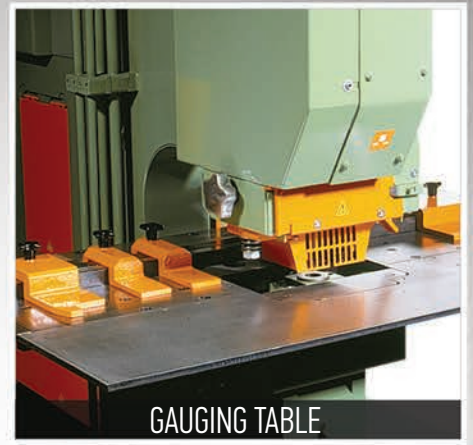




ROLLER FEED CONVEYOR



TRIANGLE PUNCH ATTACHMENT



GAUGING TABLE

Flat Bar Shear



Section Shear



Bar Stock Shear



Punch Unit



Notch Unit



Machine Data

Power Rating	15 HP
Charge of Oil	27 gallons
Net Weight with Oil	6,100 lbs
Machine Dimensions	80" × 40" × 75"

Flat Bar Shear

Flat Bar Max	20" × 3/4"
Angle Iron, 45° Cut	4" × 1/2"
Blade Cut Length	20"
Working Height	28-2/5"

Punch Unit

Adjustable Stroke	3/8" - 2"
Number of Punch Strokes	29 min ⁻¹
Throat Depth	20"
Working Height	43-1/4"
with Standard Punching Attachment:	
Flat Die Bolster	Ø 1-1/2" in 1"
Universal Die Block	Ø 1-1/4" in 1"
Channels in Flange	4" - 15"
I-beams in Flange	4" - 13"
Channels in Web	4" - 16"
I-beams in Web	4" - 20"
with Oversize Punching Attachment:	
2-1/4	Ø 2-1/4" in 5/8"
2-1/2	Ø 2-1/2" in 1/2"
3-1/2	Ø 3-1/2" in 3/8"

Section/Stock Shear

Cross Section	5-1/2"²
Adjustable Stroke	3/8" - 2"
Working Height	45-1/2"
with Standard Blades:	
Angle Iron, 90° Cut	6" × 1/2"
Rounds	2" + 1"
Squares	2" + 1-3/16"

Notch Unit

Working Height	43-1/4"
with Square Notching Attachment:	
Flat Bar	1/2"
Angle Iron	3-1/2" × 3/8"
Channels in Flange	3" - 6"
I-beams in Flange	3" - 6"
Width × Depth	2-9/16" × 3-3/8"

Peddinghaus

www.peddinghaus.com

Peddinghaus USA • (815) 937-3800 | Peddinghaus UK • +44 1952 200 377 | Peddinghaus Germany • +49 (0) 2332 72-0
 Peddinghaus Latin America • +52 81-1001-7087 | Peddinghaus Española • +34 945 465370